

WE CLAIM:

1. A copper base alloy suitable for use as a material for  
a sliding member consisting of, by mass %, 15 to 25% Zn, 4.2 to  
5 10% Bi, 2 to 7% Mn, 1 to 3% Si and balance of Cu and unavoidable  
impurities, the alloy having a structure of which matrix is  
composed of  $\alpha$ -single phase, wherein a eutectic structure of the  
 $\alpha$ -phase and an Mn-Si compound and Bi particle are distributed  
throughout the matrix.

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2. A copper base alloy according to claim 1, which has a  
Vickers hardness ranging from 90 to 180.

3. A copper base alloy according to claim 1, which is  
15 heat-treated to be hardened so as to have a Vickers hardness ranging  
from 120 to 180.

4. A copper base alloy according to claim 1, to which 0.05  
to 0.3 mass % Se and/or 0.01 to 0.2 mass % B is added.

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5. A copper base alloy according to claim 2, to which 0.05  
to 0.3 mass % Se and/or 0.01 to 0.2 mass % B is added.

6. A copper base alloy according to claim 3, to which 0.05  
25 to 0.3 mass % Se and/or 0.01 to 0.2 mass % B is added.